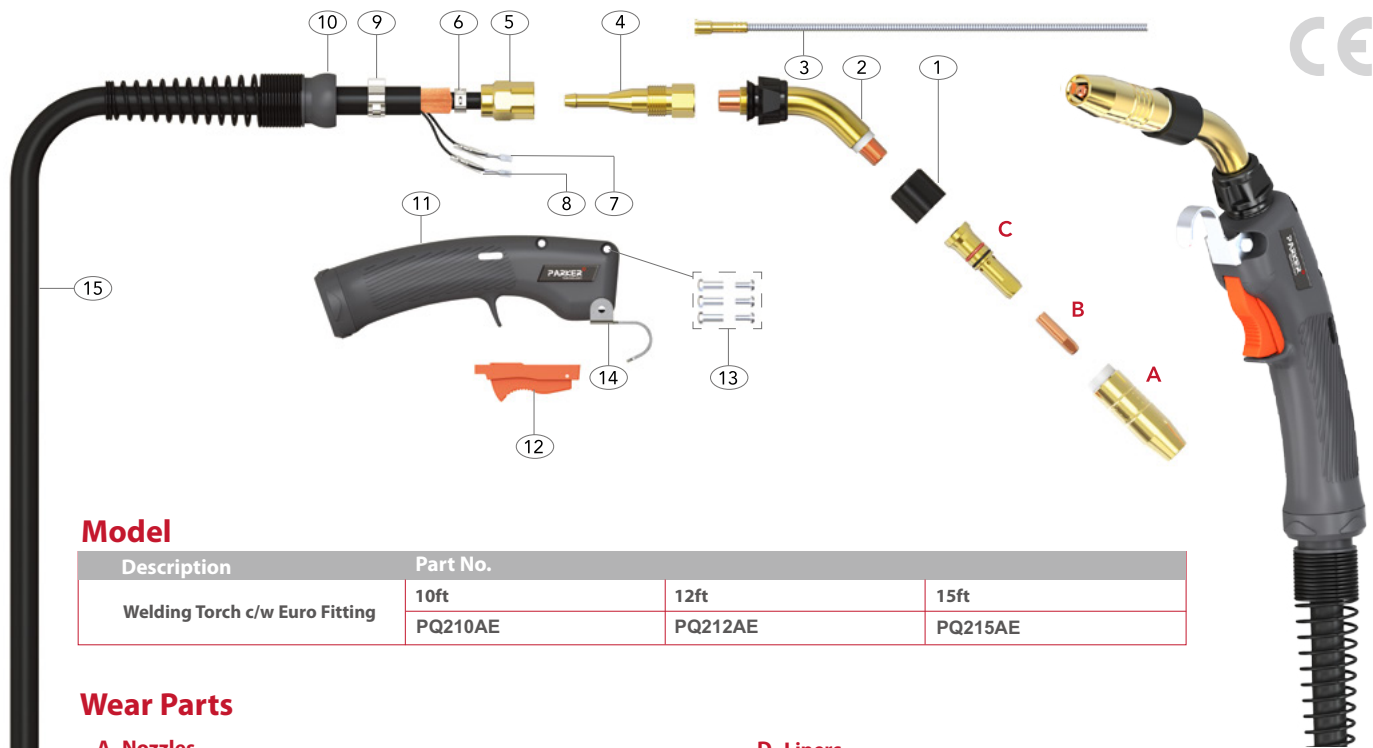


# BN'Q' 200A Mig/Mag Torch Range

Rating: 200A CO<sub>2</sub> 150A mixed gas, EN60974-7 @ 60% duty cycle. 0.8 to 1.2mm / 0.030"-0.045" wires

Air-Cooled Mig Welding Torch



## Model

Description	Part No.		
Welding Torch c/w Euro Fitting	10ft	12ft	15ft
	PQ210AE	PQ212AE	PQ215AE

## Wear Parts

### A Nozzles

Part No.	Description	Bore	Wall	Material
P4391	Conical Nozzle	16.0	2.85mm	Brass
* P4392	Tapered Nozzle	12.7	2.85mm	Brass
P4393	HD Conical Nozzle	16.0	2.85mm	Copper
P4295	Pipeline Nozzle	9.50	2.85mm	Brass

### B Contact Tips

Part No.	Description	Material	Wire Size	
			mm	Inch
P4281	Contact Tip	Ecu	0.9	0.035
P4283	Contact Tip	Ecu	1.4	0.055
P4285	Contact Tip	Ecu	0.8	0.030
P7488	Contact Tip	Ecu	0.8	0.030
P7489	Contact Tip	Ecu	0.9	0.035
* P7490	Contact Tip	Ecu	1.2	0.045
P7496	Contact Tip	Ecu	1.0	0.040

### C Diffusers

Part No.	Description	Material
* P4335	Head Assembly	Brass

### D Liners

Part No.	Description	Length	Wire Size	
			mm	Inch
PA43010	Steel Liner x 10ft	3.80m	0.6-0.8	0.023-0.030
PA43015	Steel Liner x 15ft	4.90m	0.6-0.8	0.023-0.030
* PA43110	Steel Liner x 10ft	3.80m	0.8-1.2	0.030-0.045
* PA43115	Steel Liner x 15ft	4.90m	0.8-1.2	0.030-0.045
PN43110	Polyamide Liner x 10ft	3.80m	0.8-1.2	0.030-0.045
PN43115	Polyamide Liner x 15ft	4.90m	0.8-1.2	0.030-0.045

## Spare Parts

Part No.	Description
1	P4323R Rubber Cap
2	PQT2-45 Swan Neck Assembly
3	PQJL-3545 Jump Liner 0.035"-0.045"/0.9-1.2mm
4	P4213B End Fitting
5	PR4305 Cone Nut
6	PB5046 Hose Clamp 12mm
7	PB1521 Cable Terminal
8	PB1521-C Cable Terminal Cover
9	PB5044 Hose Clamp 18.5mm
10	PBE8016 Spring Cable Support and Ball Joint
11	PN1780006 Handle Kit c/w Screws and Nuts and Hook
12	P5662 Trigger Switch
13	P1880004 Screw Pack
14	PR4238 Hanger Hook
15	P8681TE Duraflex Cable Assembly x 10ft
	P8682TE Duraflex Cable Assembly x 12ft
	P8685TE Duraflex Cable Assembly x 15ft

\*Denotes torch package standard wear part set-up

For more information please refer to the following sections:

- Master Wear Parts Table Page 15-18
- Rear-End / Cable Parts Page 19

