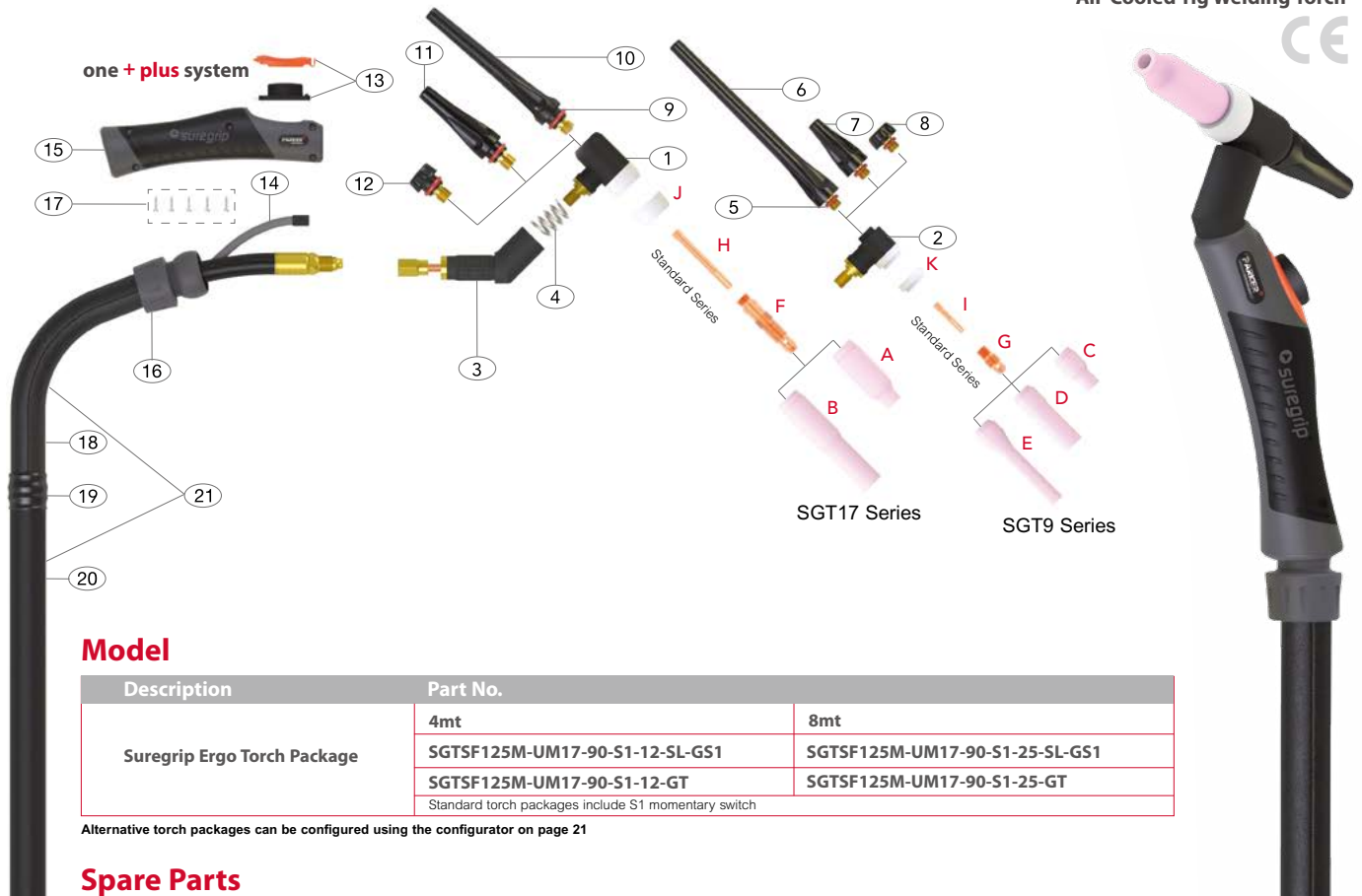


SGT 125M Suregrip Ergo Tig Torch Range

Rating: PM9-90 head 95A DC, 65A AC @ 35% duty cycle. Electrode Size: 1.0-2.4mm / 0.040"-3/32"
Rating: PM17-90 head 150A DC, 105A AC @ 35% duty cycle. Electrode Size: 1.0-3.2mm / 0.040"-1/8"

Air-Cooled Tig Welding Torch



Model

Description	Part No.	
	4mt	8mt
Suregrip Ergo Torch Package	SGTSF125M-UM17-90-S1-12-SL-GS1	SGTSF125M-UM17-90-S1-25-SL-GS1
	SGTSF125M-UM17-90-S1-12-GT	SGTSF125M-UM17-90-S1-25-GT
Standard torch packages include S1 momentary switch		

Alternative torch packages can be configured using the configurator on page 21

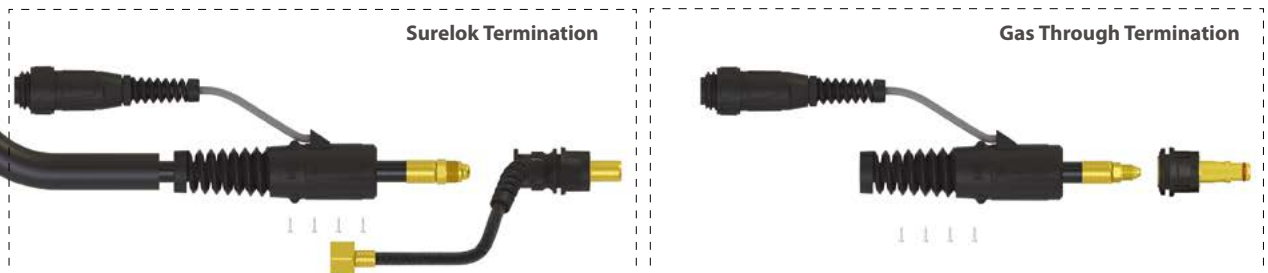
Spare Parts

Part No.	Description
1	PM17-90 Torch Head 90° (Standard Set-up)
2	PM9-90 Torch Head 90°
3	P125M Torch Body
4	P4276270 Spring
5	P98W77 Back Cap 'O' Ring
6	P41V24 Back Cap Long
7	P41V35 Back Cap Medium
8	P41V33 Back Cap Short
9	P98W18 Back Cap 'O' Ring
10	P57Y02 Back Cap Long
11	P300M Back Cap Medium
12	P57Y04 Back Cap Short
13	PER1MS Momentary Kit
14	PERSWL4 Switch Lead 12.5ft
	PERSWL8 Switch Lead 25ft
15	PERH100N Suregrip Small Ergo Tig Handle
16	PERKJ100 Small Knuckle Joint and Lock Nut

Part No.	Description
17	PERSP1 Screw Pack
18	PERLC100-08 Leather Cover x 0.8mt
19	PERJK100 Jointing Repair Kit
20	PERNCS-32 Neoprene Cover x 3.2mt
	PERNCS-72 Neoprene Cover x 7.2mt
21	PERCO100-40 Sheath x 12.5ft Inc Leather Cover
	PERCO100-80 Sheath x 25ft Inc Leather Cover

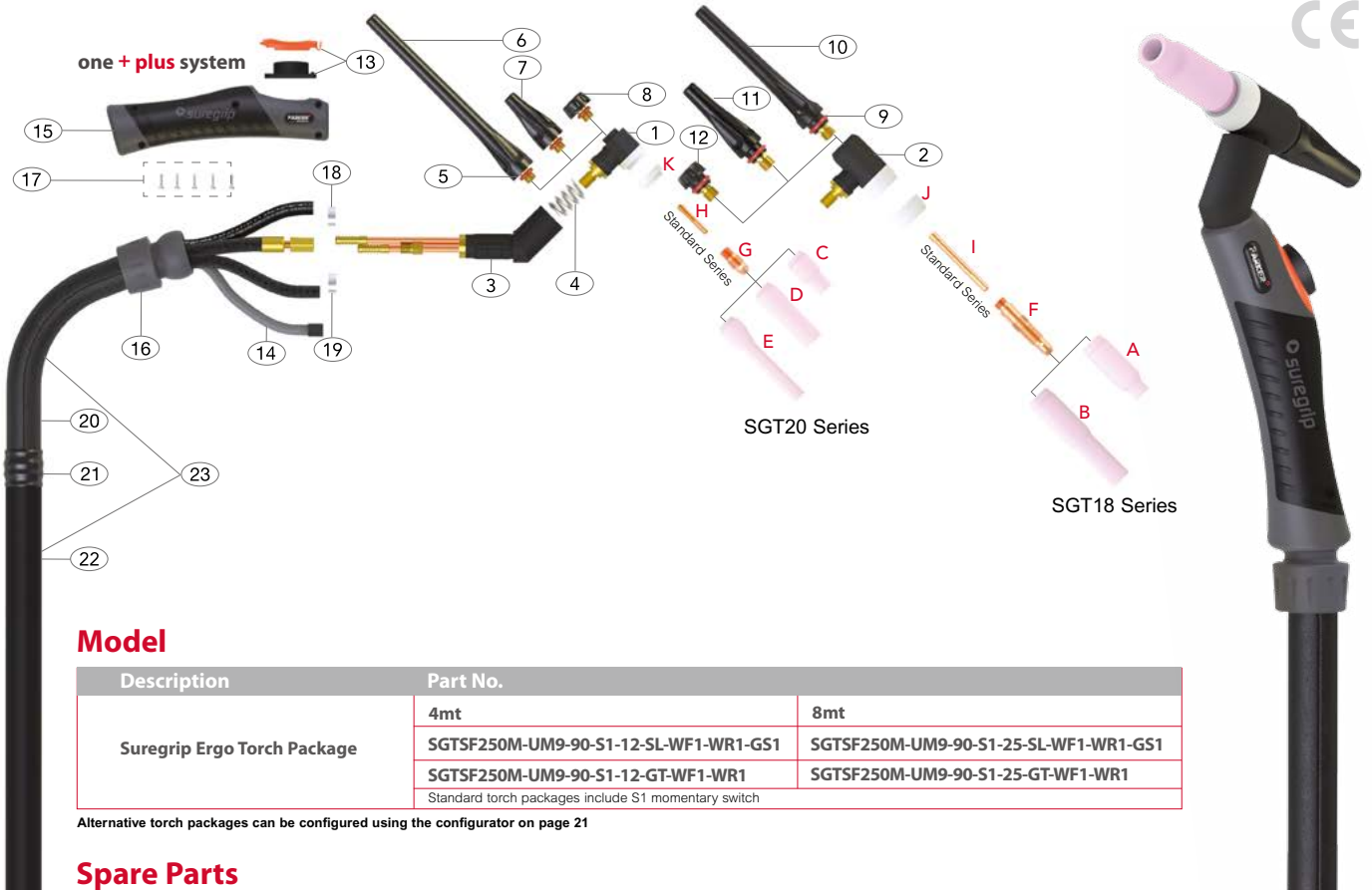
For more information please refer to the following sections:

- Master Wear Parts Table Pages 51-57
- Wear Parts Configuration Table Pages 58-63
- Rear-End / Cable Parts Pages 64-66



SGT 250M Suregrip Ergo Tig Torch Range

Rating: PM9-90 head 225A DC, 160A AC @ 100% duty cycle. Electrode Size: 1.0-3.2mm / 0.040"-1/8"
 Rating: PM17-90 head 250A DC, 175A AC @ 100% duty cycle. Electrode Size: 1.0-4.0mm / 0.040"-5/32"
 Air-Cooled Tig Welding Torch



Model

Description	Part No.	
	4mt	8mt
Suregrip Ergo Torch Package	SGTSF250M-UM9-90-S1-12-SL-WF1-WR1-GS1	SGTSF250M-UM9-90-S1-25-SL-WF1-WR1-GS1
	SGTSF250M-UM9-90-S1-12-GT-WF1-WR1	SGTSF250M-UM9-90-S1-25-GT-WF1-WR1

Standard torch packages include S1 momentary switch

Alternative torch packages can be configured using the configurator on page 21

Spare Parts

Part No.	Description
1	PM9-90 Torch Head 90° (Standard Set-up)
2	PM17-90 Torch Head 90°
3	P250M Torch Body
4	P4276270 Spring
5	P98W77 Back Cap 'O' Ring
6	P41V24 Back Cap Long
7	P41V35 Back Cap Medium
8	P41V33 Back Cap Short
9	P98W18 Back Cap 'O' Ring
10	P57Y02 Back Cap Long
11	P300M Back Cap Medium
12	P57Y04 Back Cap Short
13	PER1MS Momentary Kit

Part No.	Description
14	PERSWL4 Switch Lead 12.5ft
	PERSWL8 Switch Lead 25ft
15	PERH100N Suregrip Small Ergo Tig Handle
16	PERKJ100 Small Knuckle Joint and Lock Nut
17	PERSP1 Screw Pack
18	PB5025S Gas Hose Clamp 8.0mm
19	PB5041 Water Hose Clamp 8.7mm
20	PERLC100-08 Leather Cover x 0.8mt
21	PERJK100 Jointing Repair Kit
22	PERNCS-32 Neoprene Cover x 3.2 mt
	PERNCS-72 Neoprene Cover x 7.2mt
23	PERCO100-40 Sheath x 12.5ft Inc Leather Cover
	PERCO100-80 Sheath x 25ft Inc Leather Cover

For more information please refer to the following sections:

- Master Wear Parts Table Pages 51-57
- Wear Parts Configuration Table Pages 58-63
- Rear-End / Cable Parts Pages 64-66

