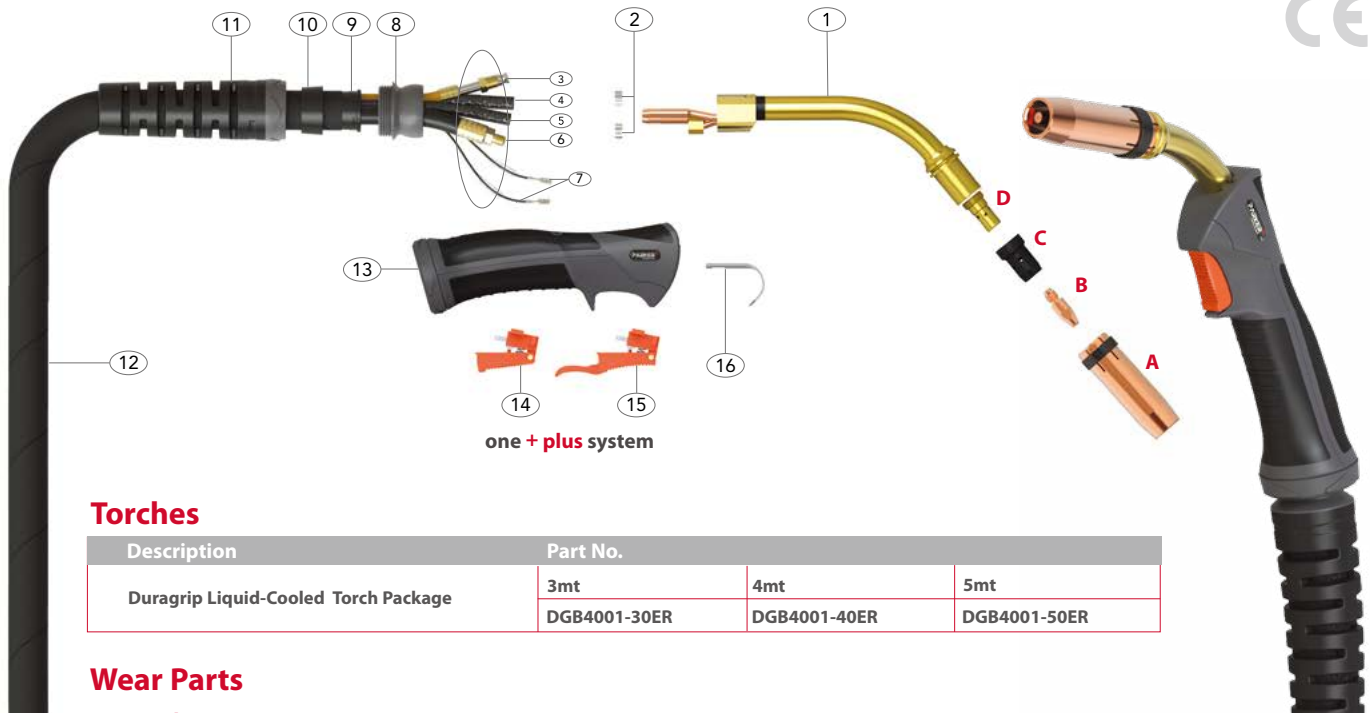


DGB 401W Duragrip Mig/Mag Torch Range

Rating: 400A CO₂, 350A mixed gas, EN60974-7 @ 60% duty cycle. 0.8 to 1.2mm wires
Liquid-Cooled Mig Welding Torch



one + plus system

Torches

Description	Part No.		
	3mt	4mt	5mt
Duragrip Liquid-Cooled Torch Package	DGB4001-30ER	DGB4001-40ER	DGB4001-50ER

Wear Parts

A Nozzles

Part No.	Description	Bore	Wall	Material
PC5027	Cylindrical Nozzle	19.0	2.50mm	Cu
*PC5028	Conical Nozzle	16.0	2.50mm	Cu
PC5029	Tapered Nozzle	14.0	2.50mm	Cu

B Contact Tips

Part No.	Description	Material	Wire Size	
			mm	Inch
PB4014-08	Contact Tip	Cu	0.8	0.030"
PB4014-10	Contact Tip	Cu	1.0	0.040"
*PB4014-12	Contact Tip	Cu	1.2	0.045"

C Diffusers

Part No.	Description	Colour	Material
*PB5005B	Diffuser	Black	DMC3
PB5005C	Diffuser	White	Ceramic
PB5005W	Diffuser	White	DMC3

D Tip Adaptors

Part No.	Description	Material
*PB5001	Tip Adaptor	Brass

E Liner

Part No.	Description	Length	Wire Size
*PB5033-30	Steel Liner x 3mt	3.5mt	1.0-1.2 mm
*PB5033-40	Steel Liner x 4mt	4.5mt	1.0-1.2
*PB5033-50	Steel Liner x 5mt	5.5mt	1.0-1.2

Spare Parts

Part No.	Description
1	PE4011 Swan Neck Assembly
2	PB5041 Hose Clamp 8.7mm
8	PG3208-1 Ball Joint
9	PT8010 Canvas cover Retainer Small
10	PG3235 Sheath Block
11	PGN3208-P Cable Support
12	PD4006-30 Cable Assembly x 3mt
	PD4006-40 Cable Assembly x 4mt
	PD4006-50 Cable Assembly x 5mt
13	DGB2514 Ergo Handle Kit c/w Lock Nut
14	DGB2516 Standard Trigger Assembly
15	DGB2516L Extended Trigger Assembly
16	PB2517 Hanger Hook(Optional Extra)

Cable Parts

Description	Part No.		
	3mt	4mt	5mt
3 Outer Liner Assembly	PD5008-30	PD5008-40	PD5008-50
4 Gas Hose Assembly	PD5013-30	PD5013-40	PD5013-50
5 Water Inlet Hose Assembly	PD5012-30	PD5012-40	PD5012-50
6 Power Cable Assembly	PD4015-30	PD4015-40	PD4015-50
7 Switch Lead Assembly	PD5010-30	PD5010-40	PD5010-50
17 Water Outlet Hose	PD5017	PD5017	PD5017

*Denotes torch package standard wear part set-up
For more information please refer to the following sections:
•Master Wear Parts Table Page 57-65
•Rear-End / Cable Parts Page 66-68

