



### Torches

Description	Part No.		
	10ft	12ft	15ft
Welding Torch c/w Euro Fitting	P3-10E	P3-12E	P3-15E
Welding Torch c/w Tweco® Fitting	P3-10T	P3-12T	P3-15T

### Wear Parts

#### A Nozzles

Part No.	Description	Bore	Wall	Material
P23-50	Nozzle Self Insulated	12.7	1.60mm	Copper
P23-62	Nozzle Self Insulated	15.9	1.60mm	Copper
P23-75	Nozzle Self Insulated	19.0	1.60mm	Copper
P24A-50	Nozzle Self Insulated	12.8	1.25mm	Copper
*P24A-62	Nozzle Self Insulated	16.0	1.25mm	Copper
P24A-75	Nozzle Self Insulated	19.0	1.25mm	Copper
P24CT-50S	Nozzle Fixed Coarse Thread	12.8	1.95mm	Copper
P24CT-62S	Nozzle Fixed Coarse Thread	16.0	1.90mm	Copper
P24CT-75S	Nozzle Fixed Coarse Thread	19.0	2.45mm	Copper
P34CT	Nozzle Insulator Coarse Thread			

#### B Contact Tips

Part No.	Description	Material	Wire Size	
			mm	inch
P14-30	Contact Tip	Ecu	0.8	0.030
*P14-40	Contact Tip	Ecu	1.0	0.040
P14-45	Contact Tip	Ecu	1.2	0.045
P14-116	Contact Tip	Ecu	1.6	1/16"
P14H-30	Contact Tip	Ecu	0.8	0.030
P14H-35	Contact Tip	Ecu	0.9	0.035
P14H-40	Contact Tip	Ecu	1.0	0.040
P14H-45	Contact Tip	Ecu	1.2	0.045
P14H-116	Contact Tip	Ecu	1.6	1/16"

#### C Diffusers

Part No.	Description	Material
*P54A	Diffuser	Brass

#### D Liners

Part No.	Description	Length	Wire Size	
			mm	inch
*PA44-3545-15	Steel Liner x 15ft	4.90mt	0.9-1.2	0.035-0.045
PA44-3545-25	Steel Liner x 25ft	8.10mt	0.9-1.2	0.035-0.045
PA44-116-25	Steel Liner x 25ft	8.10mt	1.6	1/16"
P44N-116-25	Steel Liner x 25ft	8.10mt	1.6	1/16"

### Spare Parts

Part No.	Description
1 P34A	Adjustable Nozzle Insulator
2 P63J60	Metal Jacket Neck Assembly
3 P102	Block c/w Spacer and Screws
4 P244T	Control Wire Terminals
5 P132-12	Cable Hose Clamp
6 PT8018S	Spring Cable Support Middle and Ball Joint
7 P300-10E	Duraflex Cable Assembly x 10ft Euro
P300-12E	Duraflex Cable Assembly x 12ft Euro
P300-15E	Duraflex Cable Assembly x 15ft Euro
8 P83J	Handle c/w Hook and Screw Kit
9 P92	Trigger Switch
10 P152	Hanger Hook
11 P122FMS	Screw Pack

\*Denotes torch package standard wear part set-up

For more information please refer to the following sections:

- Master Wear Parts Table Page 13-18
- Rear-End / Cable Parts Page 19-23

